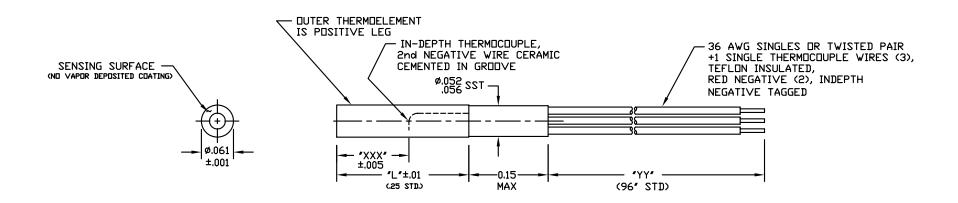


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NOTES:

- 1. The TCS-M(MN-XXX)-"L"-"YY"-10702A coaxial surface thermocouple will provide microsecond response time metal wall surface temperature measurements when properly installed flush in metal wall surface. In many cases the surface temperature history may be used to compute fast response heat transfer rates. The backside or in-depth thermocouple is used for steady state heat transfer rate computations.
- 2. The coaxial surface thermocouple may be press fit, slip fit, soldered, or cemented into place. Press fit tool must avoid the $\emptyset.030$ area at center of front surface.
- 3. Other dimensions or tolerances are available on request.
- 4. Standard lead wire construction is 3 single wires (surface pair may be twisted), Teflon insulated, epoxy potted (500° F). Fiberglass insulated lead wire ($1000-1200^{\circ}$ F) with ceramic potting available on request.
- 5. Specify thermocouple materials by replacing "M" in P/N with code letter from table. (Negative wire of iron/nickel thermocouple is red with white stripe.)
- 6. Replace "L" in P/N by probe length in inches, .25" standard.
- 7. Replace "XXX" in P/N by indepth thermocouple location in inches. For the thermocouple at the backside (the standard "XXX"="L"), omit "-XXX"in the part number. The Chromel/constantan standard probe with front and back thermocouples and 96" leads is P/N TCS-E(EN)-,25-96-10702A.
- 8. Replace "YY" in P/N by lead wire length in inches, 96" standard.

" M"	THERMOCOUPLE MATERIAL	+ WIRE
K	CHROMEL/ALUMEL	YEL
T	COPPER/CONSTANTAN	BLU
J	IRON/CONSTANTAN	WHT
E	CHROMEL/CONSTANTAN	PUR
Fe/Ni	IRON/NICKEL	WHT

(OTHERS AVAILABLE)

FRACTIONS DECIMALS ANGLES ± 2PL ± 3PL ±	TCS-M(MN-XXX)-"L"-"YY"-10702A (SPECIFY THERMOCOUPLE MATERIAL "M") COAXIAL SURFACE THERMOCOUPLE WITH ADDED IN-DEPTH THERMOCOUPLE		MEDTHERM CORPORATION POST OFFICE BOX 412 HUNTSYILLE, ALABAMA 35804		
MATERIAL SPECIFY THERMOCOUPLE MATERIAL	REV: 2/26/06	DES.	DWG SIZE		REV
1	orig. DWG 11/19/85		SIZE	10702	$\overline{}$
FINISH	DR. (37/2005)	CHK.	SHE		<u> </u>